



Regional Forests

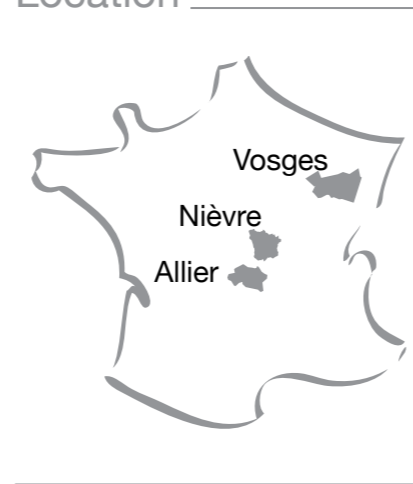


Proven French barrel-makers traditional methodology, based on the aromatic profiles and organoleptic potentials of the different oak.

Available forests

	Allier	Nièvre	Vosges
Climate	Loire Valley	Semi-continental	Semi-continental
Substrata	Chalky limestone	Quartzite	Crystalline rock and sandstone soil
Surface Area	122,000 ha	225,000 ha 44% oak	280,000 ha 52% oak
Specificity	78% privately owned woodland	Active underground watercourses	Mountains and mineral water springs
Characteristics	Round and generous	Elegance and finesse	Expressive and assertive

Location



CADUS

Specifications

- Longstanding partnerships with selected stave-makers
- Systematic and complete sorting of all staves upon reception
- Static, natural drying process for 30 months
- Traceability: origin and date placed at drying site

Toasting

- Slow and deep oak extraction: type M
- Slow and deep oak extraction: type M+
- Slow and deep oak extraction: type M++

Availabilities

Volume (litre)	114	225	228	265	300	400	500
Height (cm)	/	95	88	97	/	/	/
Bottom Ø (cm)	/	56	60	60	/	/	/
Bilge Ø (cm)	/	69	73	74	/	/	/
Thickness (mm)	/	22-27	22-27	27	/	/	/
Weight (kg)	/	45	45	50	/	/	/
Number of hoops	/	6-8	6-8	6-8	/	/	/

Quantity limited to availability.
Handmade barrels: measurements given as an indication, may vary.

Available finishing options

- Please contact us








Bourgogne 228 L
6 galvanized hoops

Information & Sales

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CADUS: Available finishing options






Origine Range - Regional Forests

FINISHING OPTIONS	TECHNICAL DATA	Allier							Nièvre							Vosges							
		114	225	228	265	300	400	500	114	225	228	265	300	400	500	114	225	228	265	300	400	500	
Export 6 	2 x 3 steel hoops*																						
Export 6 1 cross-bar 	2 x 3 steel hoops*, 1 pine bar 140																						
Export 6 2 cross-bars 	2 x 3 steel hoops*, 2 pine bars 140 & 100																						
Export 8 	2 x 4 steel hoops*																						
Export 8 1 cross-bar 	2 x 4 steel hoops*, 1 pine bar 140																						

*galvanized steel hoops or painted black steel hoops

CADUS: Available finishing options

Origine Range - Regional Forests

FINISHING OPTIONS	TECHNICAL DATA	Allier							Nièvre							Vosges						
		114	225	228	265	300	400	500	114	225	228	265	300	400	500	114	225	228	265	300	400	500
Export 8 2 cross-bars 	2 x 4 steel hoops*, 2 pine bars 140 & 100		■	■	■					■	■	■					■	■	■			
Batard Hoops 	2 x (2 stapled chestnut hoops, 3 steel hoops*)		■	■	■					■	■	■					■	■	■			
Bourgogne Château 	2 x (2 stapled chestnut hoops, 3 steel hoops*, 2 stapled chestnut hoops)			■							■							■				
Bordeaux Ferré 	2 x 5 steel hoops*, 2 pine bars 140 & 100		■							■							■					
Bordeaux Château 	2 x (2 chestnut hoops, vim, 4 steel hoops*), 2 pine bars 140 & 100		■							■							■					

*galvanized steel hoops or painted black steel hoops

Storage, preparation and user advice

Please follow these storage, preparation and user recommendations to make sure you get the full benefit from the quality of your CADUS products.

When you receive your wooden barrels, make an initial visual inspection of each barrel.

Preparation and user advice

Transport and long storage times can cause the wood to dry out.

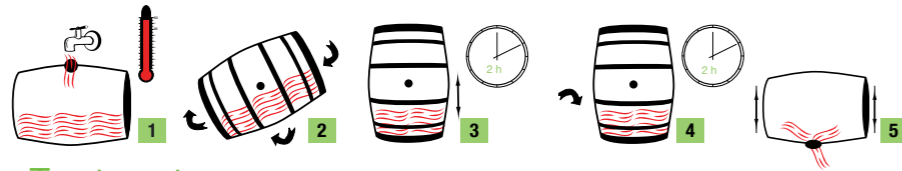
Wood is a living material and depending on a number of conditions, such as heat, dry air, draughts or air currents, its hygrometry may vary.



Hot Water Treatment

- 1 - From 20 to 30 litres of filtered, chlorine-free, hot water into the barrel. The water temperature should be between 60 and 80°C (140 and 176°F).
- 2 - Replace the bung. Roll and tumble the barrel for a few minutes. This spreads water over the internal surface of the wood.
- 3 - Stand the barrel on its head for 2 hours.
- 4 - Turn the barrel over and stand it on the other head for a further 2 hours.
- 5 - Empty the barrel. Rinse with filtered, chlorine-free fresh water. Turn the barrel on its side with the bung hole at the bottom. Leave to drain.

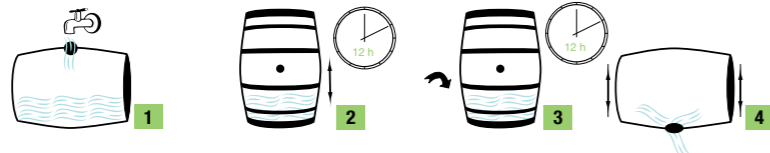
After these operation, if the barrel has a few leaks and they persist, please contact us.



Cold Water Treatment

- 1 - From 20 to 30 litres of filtered, chlorine-free, cold water into the barrel.
- 2 - Replace the bung and stand the barrel on its head for 12 hours.
- 3 - Turn the barrel over and stand it on the other head for a further 12 hours.
- 4 - Empty the barrel. Rinse with filtered, chlorine-free fresh water. Turn the barrel on its side with the bung hole at the bottom. Leave to drain.

After these operations, if the barrel has a few leaks and they persist, please contact us.



Storage

In order to keep the wooden barrels in their best condition from reception, during storage and until they are first used, we recommend that:

- They are stored in a closed, pollution free area, away from strong odours, protected from draughts and U.V.
- The storage area air temperature should be less than 20°C (68°F), and for optimum conservation of the wood, the level of humidity should be more than 70%.
- Keep the barrels in their original packaging until used. The configuration of the plastic film and cardboard has been designed to optimise protection.

Urgent repairs

Our new wooden barrels are guaranteed for 1 year. All barrels are pressure tested during fabrication. Oak wood is a living material and even though we make the most stringent controls, there may be a few “surprises”:

- Wormholes: Carve a wooden-plug the size of a toothpick from a piece of oak. Place the plug in the wormhole. Drive in with a hammer. Cut flush to the stave.
- Small knots: Rub something greasy or fatty over the area which runs (for example food fat or grease).
- Leaks at the end of the stave, on the chime:
 - Identify the leak location.
 - Use a small 3mm Ø drill to drill a hole perpendicular to the leaking end grain on the chime.
 - Place a wooden-plug into the hole. Drive in with hammer. Cut flush with stave. Lightly sandpaper the area..

If the leak persists or gets worse, do not hesitate to contact us.

Plug



Leak repair



CADUS

Taste Unique

Contact

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